



**BUTT FUSION WELDERS** 

# **Welda 500 Butt Fusion Machine**

The Welda 500 is a powerful butt fusion welder packed with quality and safety features enabling a single operator to complete 500mm butt fusion joints with minimum effort.

## Joint Quality + Productivity

Fast ejection time of heater plate ensures faster and higher quality joints. Heater is protected from scratches and dust by a heat resistant guard. The Welda 500 is available with either standard or high force cylinders for high pressure welding.

#### Safety

Through the use of gas struts, the controlled ejection of Welda 500's heater plate and trimmer promotes safe working and eliminates manual lifting.

#### **FEATURES**

- Easy to use integral control panel
- Pipe range 250mm-500mm
- · Can work with a single operator
- Double edge trimmer blades: double the lifetime
- Fast ejection time of heater plate for higher quality welds
- Controlled ejection of heater plate and trimmer, eliminating manual lifting
- Also designed to weld pipe to fittings, stub flanges (with adaptor) and spigots
- Replaceable heater surface plates
  - \* Ask us about available data logging options

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### **Technical Specifications**

| <u> </u>                          |                      |
|-----------------------------------|----------------------|
| Pipe Diameters                    | 250mm – 500mm        |
| Dimensions [HxWxL]                | 1295 x 905 x 1090mm  |
| Dimensions [HxWxL] (with trolley) | 1640 x 1250 x 1930mm |
| Weight                            | 420kg                |
| Stroke                            | 200mm                |
| Max. Pressure                     | 150 bar              |
| Cylinder Standard Force           | 14.14cm <sub>2</sub> |
| Cylinder High Force               | 31.42cm <sub>2</sub> |
| Min. Generator Requirement        | 9kVA                 |
|                                   |                      |



| Description   |
|---|
| Welda 500 manual butt fusion machine high pressure 220V HP  |
| Welda 500 manual butt fusion machine 220V                   |
| Stub flange adaptor   |
| Compact trolley   |
| Trim setting bar  |
| Winch for trolley   |
| Butt fusion liner set 500 x 450 x 50 with tongue and groove |
| Butt fusion liner set 500 x 400 x 50 with tongue and groove |
| Butt fusion liner set 400 x 355 x 40 with tongue            |
| Butt fusion liner set 400 x 315 x 50 with tongue and groove |
| Butt fusion liner set 315 x 280 x 40 with tongue            |
| Butt fusion liner set 315 x 250 x 40 with tongue            |
|   |



Stub Flange Adaptor Trim Setting Bar





Liner Sets Compact Trolley

#### Woodside Fusion Ltd.

Woodside House, 4 Brooklands Way, Dinnington, Sheffield, S25 2JZ **T:** +44 (0)1909 499499 | **E:** sales@woodside.uk woodside.uk

